

## Bruno / SOFA

This sofa has a fresh and compelling form that combines a natural wood color frame with large wood elbow rests and upholstery fabric. The cushions consist of separate layers of down and urethane foam of differing hardness, with materials being carefully selected to match the differing loads that are applied to the back and seat. In addition to the beautiful wood frame that can be seen from behind and in hidden structural parts, provide this sofa with the type of attention to detail only available from a woodworking company. Seating comfort and ease has been completely incorporated into the wood structure which serves as the base for the subtly beautiful form of this sofa.



## DESIGN



### JASPER MORRISON , 2014

"A sofa made by Maruni should obviously involve wood in the structure. I decided that apart from the loose cushions the frame should be completely in wood except for the mesh below the cushions where a little extra comfort is needed. The sofa gets its dynamic appearance from the side structures where the armrest makes bridges across the angled front and back legs, which are held together by the angled seat rail. The sitting comfort is a result of carefully consider seat and backrest angles and seat height. The combination of selected fabric or leather with the ash or oak wood structures gives the sofa a visual freshness."

## MATERIAL & FINISH

oak



C-0  
clear

NL-0  
whitish

ash



C-0  
clear

## WARRANTY

We will guarantee the product for two years from the date of delivery of the product. For the content of quality assurance please see the "Warranty Policy" included in the product.

## TESTS

ISO7173-7.1 / seat static load test  
ISO7173-7.2 / back static load test

## TECHNICAL INFORMATION

### WOOD

The wood used in this product is obtained from oak or ash trees in North America that are managed and felled in a planned manner. If required, we can manufacture furniture with the FSC® or PEFC™ certification. In that case, however, longer lead-time will be required to procure the wood.

### UPHOLSTERY

The back and seat cushions of the sofa are made of multiple layers of various urethane foam types with different specific weights. The seat part of the main body frame is equipped with mesh sheet in order to improve the cushioning quality and durability of the product.

### VOC

The coating, glue, plywood, and MDF used here reduce VOC emissions in manufacturing processes and finished products. These materials have been tested for formaldehyde emissions in accordance with the ISO12460 standard and confirmed not to exceed the 0.4 mg/l emission level.

## FLAME RESISTANCE

The foam and materials of the product can be customized to meet the requirements of BS5852 Source 5 with a special order.

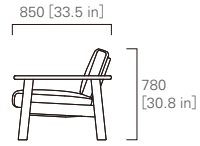
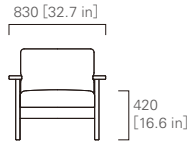
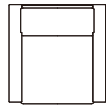
## PURPOSE OF USE

Indoor

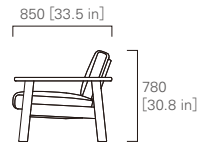
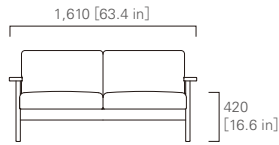
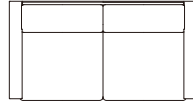
Maruni Wood Industry has established various test standards and designs for comfortable use, however, use of products beyond the expected scope can lead to cracking and snapping of wood parts. There are several things you should keep in mind in order to properly preserve the product and continue using it for a long time. Therefore, be sure to read the instruction manual beforehand.



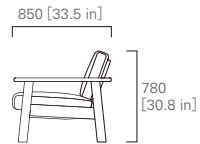
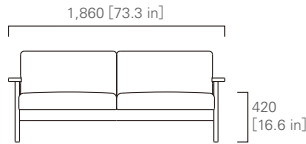
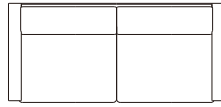
ARM SOFA



TWO SEATER SOFA



WIDE TWO SEATER SOFA



THREE SEATER SOFA

